

Work Order ID 37506A

February 17, 2010 8:57:36 AM

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Item ID: D412-742-041

Revision ID: H

Item Name: Replacement Float Skidtube

Start Date: 7/15/09 Start Qty: 1.00

Required Date: 8/03/09 Req'd Qty: 1.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3391

Rev H

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

0.00

If D412-742-041 is a W/O on it's own, Photocopy bluefile and create labels per
PPP D412-742-041 CHG004

N/A

110

0.00



HandFinish

Hand Finishing

HandFinishing

Memo

0.00

1-Spray inside tube of D3391-021/-023/-025 with LPS-3 as per Dwg
D3391 A/RLPS-3 N/A 2-Install tubes together and seal them all
the way around using Sikaflex 241/291. Ensure tube ends line-up with saddle
holes for proper alignment. using 7/16" "T"

10/02/17

10/02/17

XL

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Quality Control

Memo

0.00

8.202/17

46

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Item ID: D412-742-041

Accept

Revision ID: H

Item Name: Replacement Float Skidtube

Setup Start

Stop

Start Date: 7/15/09 Start Qty: 1.00

Required Date: 8/03/09 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPP D412-742-041. Location: _____ | PPP Rev: _____

Packaging

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

PP 37506 10-2-17 SP

10/02/17

10/02/17

Picklist Print

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Work Order ID: 37506A

Parent Item: D412-742-041RevH

Parent Item Name: Replacement Float Skidtube

Comments:

Start Date: 7/15/09

Required Date: 8/03/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN3C4A

Purchased

No

Each

1,213.000

24.0000



BOLT

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1213

112314

13

112720

12

112724

3

112829

1

112991

2

113121

64

113226

344

113422

84

113644

490

113749

200

AN3C6A

Purchased

No

Each

766.0000

12.0000



BOLT

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

766

111982

766

X24 Jd 10/02/17

X12 Jd 10/02/17

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AN3C7A  BOLT		Purchased	No				Each	525.0000	8.0000			

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

525

105906

21

107376

252

113149

252

AN960C10L

Purchased

No

Each

388.0000

44.0000

washer

Warehouse Loc Qty Loc Code
Location

OFFSHORE

FG

100

103585

100

Main Warehouse

ST

288

112116

128

112612

160

X NAS 114960332 R

M 113288

X30 M 10/02/12 M

X5 M 10/02/12 M

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960C416L  WASHER		Purchased	No				Each	1,474.000	4.0000			

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

44

104925

44

Main Warehouse

ST

1430

111916

2

112612

528

112794

500

112828

400

1/11/07 008 (X4) H

D3391-011RevH
 Manufactured No

Each 0.0000 1.0000

Fwd Tube Assembly

D3391-013RevH
 Manufactured No

Each 0.0000 1.0000

Mid Tube Assembly

D3391-015RevH
 Manufactured No

Each 0.0000 1.0000

Aft Tube Assembly

D3564-1 RevD
 Manufactured No

Each 0.0000 1.0000

Wearshoe

B332630 H

B337613 H

B337681 H

B50113 H

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Comments:

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D3564-3RevD  Wearshoe		Manufactured	No				Each	0.0000	1.0000			
D3564-5RevD  Wearshoe		Manufactured	No				Each	0.0000	1.0000			
					Pulled on w/o 37613							
D3566-1RevC  Gasket		Manufactured	No				Each	0.0000	1.0000			
D3566-5RevC  Gasket		Manufactured	No				Each	0.0000	1.0000			
					Pulled on w/o 37613							
D3591-1RevB  Bushing		Manufactured	No				Each	0.0000	2.0000			
					Pulled on w/o 37613							
<input checked="" type="checkbox"/> D3672-3RevB  Phenolic Washer		Manufactured	No				Each	0.0000	4.0000			
					Pulled on w/o 37613							
MS27039C4-12  SCREW		Purchased	No				Each	22.0000	4.0000			

B50113 H 10/02/17

B55011 H 10/02/17

pulled on 37613 W

pulled on 37613

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	22	
12726	4	
2296	2	
5558	16	

* PTO =>

(x4)

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